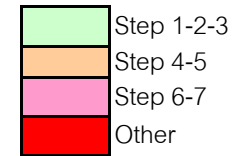


Pillars	2004		2005				2006				2007			
	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4
Individual Improvement	[Red bar]													
Autonomous M/T	[Red bar]													
- Team 1	[Green]	[Orange]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]				
- Team 2	[Green]	[Orange]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]				
- Team 3	[Green]	[Orange]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]				
- Team 4	[Green]	[Orange]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]				
- Team 5	[Green]	[Orange]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]				
- Team 6	[Green]	[Orange]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]				
- Team 7	[Orange]	[Orange]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]				
- Team 8	[Green]	[Orange]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]	[Pink]				
- Contest		[Red]	[Red]	[Red]	[Red]	[Red]	[Red]	[Red]	[Red]	[Red]	[Red]	[Red]	[Red]	[Red]
Planned M/T	[Red bar]													
- Reliability & Maintainability (PM,CM,CBM,BM)	[Red bar]													
- MP design	[Red bar]													
Training & Skill improvement	[Red bar]													
- Train the trainer	[Red]													
- Introduction to TPM	[Red]													
- AM	[Red]													
- Problem solving tools	[Red]													
Initial phase management	[Red bar]													
- Life cycle cost analysis	[Red bar]													
-	[Red bar]													
-	[Red bar]													
-	[Red bar]													



Note : 1) Monthly meeting
 2) Kick off ~ Q3 Y2004
 (after introduction to TPM)